



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>6</sup> : <b>F16L 1/23</b>	<b>A1</b>	(11) International Publication Number: <b>WO 98/50719</b> (43) International Publication Date: 12 November 1998 (12.11.98)
<p>(21) International Application Number: PCT/NL98/00245</p> <p>(22) International Filing Date: 4 May 1998 (04.05.98)</p> <p>(30) Priority Data: 1005992 6 May 1997 (06.05.97) NL</p> <p>(71) Applicant (for all designated States except US): ITREC B.V. [NL/NL]; Linscotestraat 35, P.O. Box 1098, NL-3004 AB Rotterdam (NL).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only): DE GROOT, Anne, Klaas [NL/NL]; Werdorperwaard 8, NL-3984 PR Odijk (NL). KALKMAN, Piet [NL/NL]; Kievitdreef 45, NL-2743 ED Waddinxveen (NL).</p> <p>(74) Agent: DE BRUIJN, Leendert, C.; Nederlandsch Octrooibureau, Scheveningseweg 82, P.O. Box 29720, NL-2502 LS The Hague (NL).</p>		<p>(81) Designated States: AU, BR, GB, NO, US.</p> <p><b>Published</b>  <i>With international search report.          Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.          In English translation (filed in Dutch).</i></p>
<p>(54) Title: TENSIONER</p> <div data-bbox="493 1155 1081 1688" data-label="Image"> <p>The diagram shows a perspective view of a tensioner assembly. It features a central circular clamping mechanism (4) with internal components. Two conveyor means (3) are positioned on either side of the central mechanism, each with a series of rollers or guides. These conveyor means are connected to a main frame element (50) which forms a triangular or V-shaped structure. The entire assembly is shown in a symmetrical, balanced configuration.</p> </div> <p>(57) Abstract</p> <p>The invention relates to a tensioner (2), for clamping cables, flexible pipes or bars and moving them forwards in a controlled manner, comprising at least two conveyor means (3), each intended to displace one or more clamping members (35), the shape of which is adapted to the external shape of the cables, flexible pipes or bars, and the conveyor means each being attached to a main frame element (50), all this in such a manner that the clamping members can be displaced while clamped around the cables, flexible pipes or bars, it being possible to construct tensioners in different ways with the aid of a number of standard components.</p>		

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Title: Tensioner

The invention relates to a tensioner, for clamping cables, flexible pipes or bars and moving them forwards in a controlled manner, comprising at least two conveyor means, each intended to displace one or more clamping members, the shape of which  
5 is adapted to the external shape of the cables, flexible pipes or bars, and the conveyor means each being attached to a main frame element, all this in such a manner that the clamping members can be displaced while clamped around the cables, flexible pipes or bars.

Tensioners are used, inter alia, when laying cables and flexible pipes from a  
10 ship, for example on the sea bed. The cables, the flexible pipes or the bars are guided from the ship towards the sea bed using the tensioner, via the so-called S- or J-method. If the S-method is used, the cable or the flexible pipe leaves the ship essentially in the horizontal direction, and the cable or the flexible pipe will be connected to the part which has already been positioned on the sea bed (ground) via  
15 an S-bend. If the J-method is used, the cable or the flexible pipe leaves the ship essentially in the vertical direction and is connected to the part which has already been laid on the ground via a J-shaped bend.

The role of the tensioner is twofold. Firstly, the tensioner has to be able to clamp the cable or the flexible pipe fixedly, in order to prevent it leaving the ship at  
20 an uncontrolled speed as a result of the weight of the section which is transferred overboard. The weight which the tensioner has to stop in this way can rise to a very high level. The tensioner therefore has to be able to exert a high clamping force on the cable or the flexible pipe. The second role of the tensioner is to move the cables and the flexible pipes forwards. The maximum speed at which this takes place is  
25 dependent, inter alia, on the condition of the ground at that location. Moreover, the cable or the flexible pipe in most cases still has to be assembled on the deck of the ship during laying. The speed at which the assembled part is moved overboard is therefore dependent on the time which is required for assembling the cable or the flexible pipe itself.

30 In order to be able to satisfy the demands placed on the tensioners, generally at least two endless conveyors are incorporated in the tensioners according to the prior art. By moving the conveyors towards one another with a considerable force, a

high clamping force can be exerted on the cable or flexible pipe positioned between them. By then driving the conveyors, the cable or the flexible pipe can be advanced without losing the clamping force. Since the cables and the flexible pipes have an essentially round cross-section, the conveyors in a tensioner with two conveyors  
5 therein are positioned at an angle of 180°. In a tensioner with three conveyors, they form an angle of 120° with respect to one another, and in the case of four conveyors their mutual angle is in each case 90°.

A significant drawback of the tensioners according to the prior art is that the design of a tensioner and the number of conveyors which are fitted therein depends  
10 on the type of cable or flexible pipe for which the tensioner is designed. For example, a flexible pipe with, for example, a large diameter and a relatively thin wall may be pressed into an elliptical shape by two conveyors. For this reason, the tensioner for flexible pipes of this nature is generally equipped with three or four conveyors. This means that the operators of the ships for laying cables and flexible  
15 pipes have to purchase a separate tensioner for each type of cable or flexible pipe, a fact which entails relatively high investment costs.

Another significant drawback of the tensioners according to the prior art is, furthermore, that there is generally only one tensioner on board a ship, owing to lack of space. It is therefore impossible to change from one type of tensioner to another  
20 type of tensioner while at sea.

A third drawback of the tensioners according to the prior art is that the tensioners are relatively bulky. Owing to the size and weight of the tensioners according to the prior art, they are extremely expensive to transport.

The object of the present invention is to provide a tensioner which does not  
25 exhibit the drawbacks of the tensioners according to the prior art.

In order to achieve this object, the tensioner according to the present invention is provided with conveyor means with clamping members, in which the conveyor means with the clamping members are of modular design, such that various tensioner designs can be constructed with the aid of a number of conveyor means and a  
30 number of main frame elements.

The advantage of a tensioner of modular design is firstly the fact that various tensioners can be put together with the aid of a limited number of (at least two) identical conveyor means. The availability of the tensioner which is to be of modular

construction means that it is not necessary to purchase a new type of tensioner for each new type of cable or flexible pipe. Instead of a large number of different tensioners, a user only needs to purchase a limited number of these conveyor means. Moreover, the tensioners which are to be of modular construction are of relatively low weight and can be put together in a compact manner.

It is attempted to make the conveyor means with the clamping members of modular design in such a manner that they fit in an ISO container.

By adapting the dimensions of the conveyor means to the size of ISO containers, the conveyor means can be transported in a container or instead of a container. Transporting a tensioner according to the prior art always requires special precautionary measures and is therefore relatively expensive. By adapting the dimensions of the conveyor means to the dimensions of ISO containers, transporting the tensioner modules according to the present invention does not require any special precautionary measures. The transport costs for a modular tensioner will therefore be much lower than the transport costs for a bulky tensioner according to the prior art.

It is advantageous if the conveyor means comprise attachment eyelets for attaching the conveyor means to a main frame element.

The advantage of this measure is that a tensioner according to the present invention can be put together or altered easily and in a relatively short time.

The tensioner according to the present invention is improved still further if the conveyor means comprise a base frame and a conveyor which is arranged displaceably thereon, the conveyor being attached to the said base frame with the aid of at least one hydraulic cylinder and at least a first and a second pivot arm such that it can move essentially parallel with respect to the said base frame.

Moreover, in this case it is advantageous if the hydraulic cylinder and the pivot arms are all attached both to the base frame and to the conveyor, the attachment position of the hydraulic cylinder on the base frame corresponding to the attachment position of the first pivot arm thereon, and the attachment position of the cylinder on the conveyor corresponding to the attachment position of the second pivot arm thereon.

The advantage of a design of this nature is that only the hydraulic cylinder has to be actuated in order to displace the conveyor with respect to the base frame. In this design, the conveyor is kept parallel along the base frame by means of the pivot

arms.

In an advantageous embodiment of the present invention, the conveyor means comprise a conveyor which is provided with a drive chain of double design.

By employing a double chain, the conveyor will be less inclined to start to tilt,  
5 since the support provided by the belt is made wider. In a manner of speaking, the "wheel base" of the belt becomes wider as a result of a double chain being used. This measure improves the stability of the tensioner according to the present invention considerably by comparison with tensioners according to the prior art.

The present invention relates not only to a tensioner but also to a conveyor  
10 means of modular design which is intended for the tensioner according to the present invention. It is advantageous here for at least two conveyor means according to the present invention to be connected to one another by means of main frame elements, in which case preferably a limited number of variants of the said main frame elements are sufficient for constructing a tensioner having 2, 3, 4 or more conveyor  
15 means, as desired. This has the advantage that a tensioner which is suitable for any type of cable or flexible pipe can be constructed using a limited number of means together with a limited number of main frame elements. Furthermore, this offers the possibility of very compact design.

The construction and use of the present invention will be explained with  
20 reference to the following drawings, in which:

Figure 1 diagrammatically depicts how a cable or a flexible pipe is moved overboard via the S-method;

Figure 2 diagrammatically depicts how a cable or a flexible pipe is moved overboard via the J-method;

25 Figure 3 is a side view of the conveyor means according to the present invention;

Figure 4 is a cross-section on line IV-IV of the conveyor means in accordance with Figure 3;

Figure 5 is a cross-section of a tensioner with three conveyor means according  
30 to the present invention therein;

Figure 6 is a cross-section of a tensioner with two or four conveyor means according to the present invention therein.

Figure 1 diagrammatically depicts the case in which a tensioner 2 which is

positioned on a ship 1 is used to lay a cable or a flexible pipe 4 on the bed 5 of, for example, the sea via the so-called S-method. It can be seen in Figure 1 that the cable or the flexible pipe 4 leaves the ship 1 essentially in the horizontal direction. That part of the cable or flexible pipe 4 which is clamped fixedly by means of the  
5 tensioner 2 is connected via an S-bend to the part which has already been laid on the bed 5.

Figure 2 diagrammatically depicts the case in which a cable or a flexible pipe 4 is laid on the bed 5 of, for example, the sea from a ship 1, with the aid of a tensioner 2, via the so-called J-method. It can be seen in the figure that the cable or  
10 flexible pipe 4 leaves the ship 1 essentially in the vertical direction. That part of the cable or the flexible pipe 4 which is clamped fixedly by means of the tensioner 2 is connected in a J-shaped bend to the part which has already been placed on the bed 5.

It can be seen from Figures 1 and 2 that the tensioner 2 has two functions. Firstly, the tensioner 2 has to prevent the cable or the flexible pipe 4 from leaving  
15 the ship 1 of its own accord as a result of its own weight. For this reason, the tensioner 2 has to be able to clamp the cable or the flexible pipe 4 fixedly. Secondly, the tensioner 2 has to be able to move the cable or flexible pipe 4 overboard without losing this clamping force. The tensioner 2 is therefore provided with at least two  
20 conveyor means 3, comprising conveyors. The conveyors can be moved towards one another in order to clamp a cable or flexible pipe 4 fixedly. By moreover driving the conveyors, the cable or flexible pipe 4 can leave the ship 1 at a controlled speed.

Figure 3 shows the conveyor means according to the present invention. The conveyor means 3 comprise a base frame 31 and a conveyor 39 which is arranged movably with respect to this base frame 31. The conveyor 39 is attached, for  
25 example, to the base frame 31 with the aid of at least one hydraulic cylinder 32 and two pivot arms 33. The hydraulic cylinder 32 and the pivot arms 33 are preferably attached to the base frame 31 via attachment eyelets 34. For its part, the conveyor 39 comprises, inter alia, clamping members 35 which can be pushed onto a cable or flexible pipe 4 which is to be displaced. The clamping members 35 are positioned on  
30 a chain 36. This chain 36 is preferably of double design, in order to be able to support the clamping members 35 over their width (cf. Figure 4). The chain 36 of the conveyor is advanced, for example, with the aid of a toothed wheel 37. Moreover, the base frame 31 is provided with attachment eyelets 38, by means of which the

conveyor means 3 can be connected in a simple manner to, for example, a main frame.

Figure 4 shows a cross-section of the conveyor means 3 on line IV-IV, in accordance with Figure 3. The double chain 36 ensures that the clamping members 35 cannot tilt with respect to the base frame 31, not even if these members 35 are subjected to relatively high compressive forces. It is advantageous if the clamping members 35 have an essentially annular or V-shaped recess 40 on their outwardly directed surface. As a result, the overall circumference which the clamping members 35 of conveyors 39 placed in a tensioner (cf. Figures 5 and 6) delimit will also be annular.

Figure 5 shows a tensioner which is composed of three conveyor means 3 according to the present invention. The modules 3 are attached to one another with the aid of main frame elements 50. It can be seen in the figure that the main frame elements 50 are connected to the conveyor means 3 via the attachment eyelets 38.

Figure 6 shows the situation where a cable or a flexible pipe 4 is surrounded by two or four (shown in dashed lines) conveyor means 3 according to the invention.

It can be seen from Figures 5 and 6 that it is possible, as desired, to assemble two, three, four or, if desired, even more conveyor means 3 according to the present invention to form one tensioner. The number of conveyor means 3 to be used will depend on, inter alia, the thickness, the stiffness and the weight of the cable or flexible pipe to be displaced. The advantage of this is that it is not necessary to build a special tensioner for each type of cable or flexible pipe. Various different tensioners can be constructed using a limited number of conveyor means 3 according to the present invention and a number of standard main frame elements 50.



CLAIMS

1. Tensioner, for clamping cables, flexible pipes or bars and moving them forwards in a controlled manner, comprising at least two conveyor means, each intended to displace one or more clamping members, the shape of which is adapted to the external shape of the cables, flexible pipes or bars, and the conveyor means each being attached to a main frame element, all this in such a manner that the clamping members can be displaced while clamped around the cables, flexible pipes or bars, characterized in that the conveyor means (3) with the clamping members (35) are of modular design, such that various tensioner designs can be constructed with the aid of a number of conveyor means (3) and a number of main frame elements (50).
2. Tensioner according to Claim 1, characterized in that the conveyor means (3) with the clamping members (35) are designed in such a manner that they each fit in an ISO container.
3. Tensioner according to Claim 1 or 2, characterized in that the conveyor means (3) comprise attachment eyelets (38) for attaching the conveyor means (3) to a main frame element (50).
4. Tensioner according to Claim 1, 2 or 3, the conveyor means comprising a base frame and an endless conveyor which is arranged displaceably thereon, characterized in that the said conveyor (39) is attached to the said base frame (31) with the aid of at least one hydraulic cylinder (32) and at least a first and a second pivot arm (33) such that it can move essentially parallel with respect to the base frame (31).
5. Tensioner according to Claim 1, 2, 3 or 4, characterized in that the conveyor (39) is provided with a drive chain (36) of double design.
6. Conveyor means, intended for the tensioner according to one of the preceding claims.

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fig-1

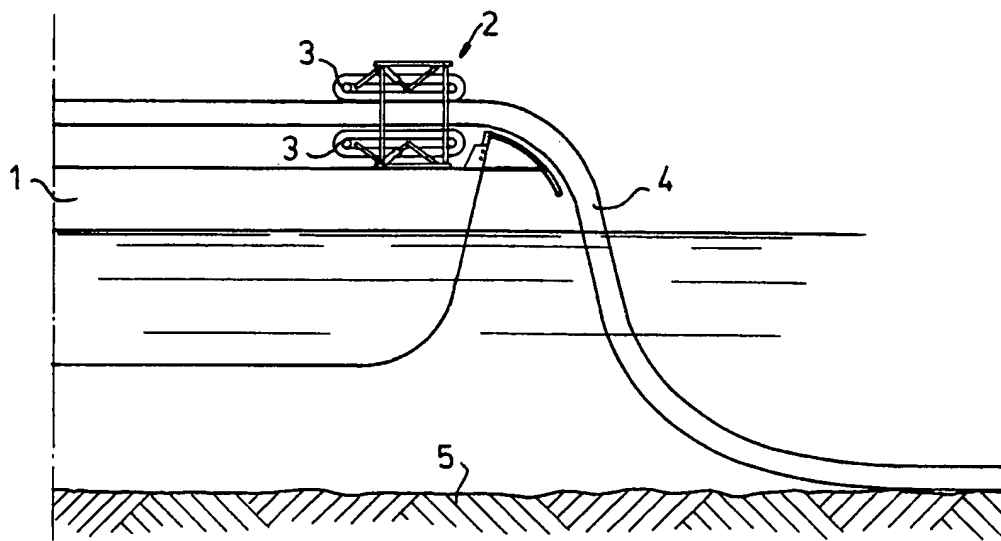
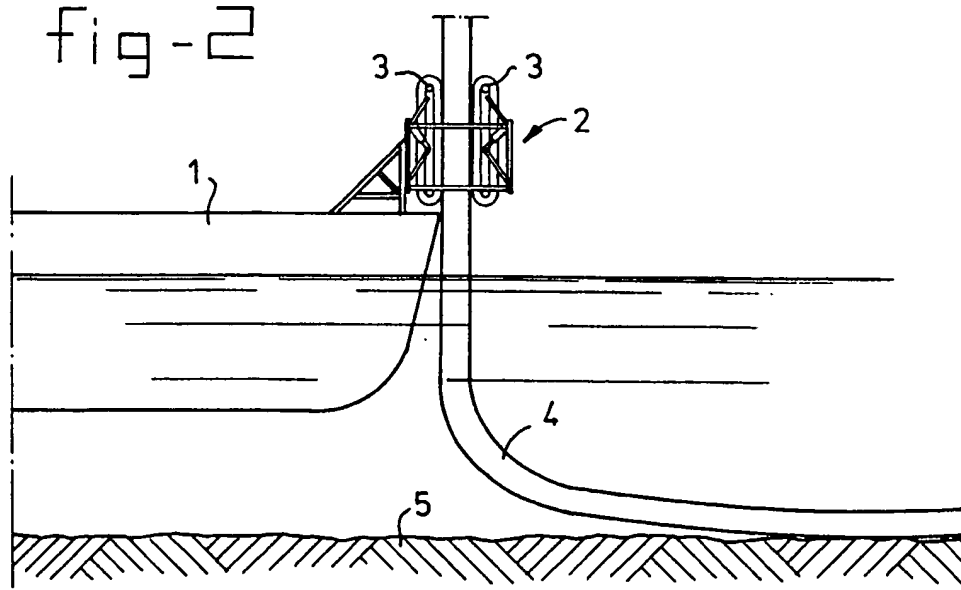


fig-2



2/3

fig - 3

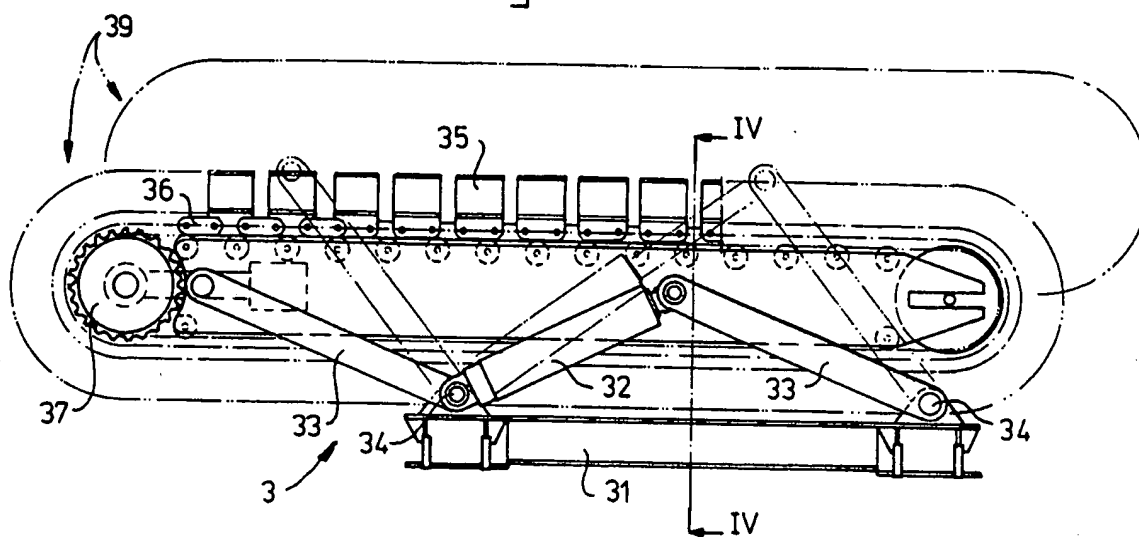
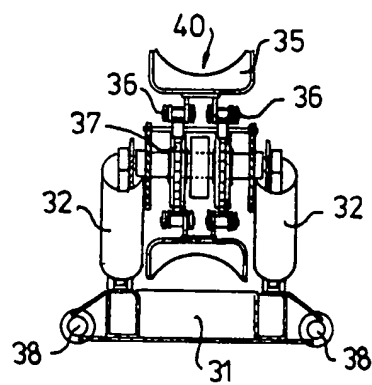


fig - 4



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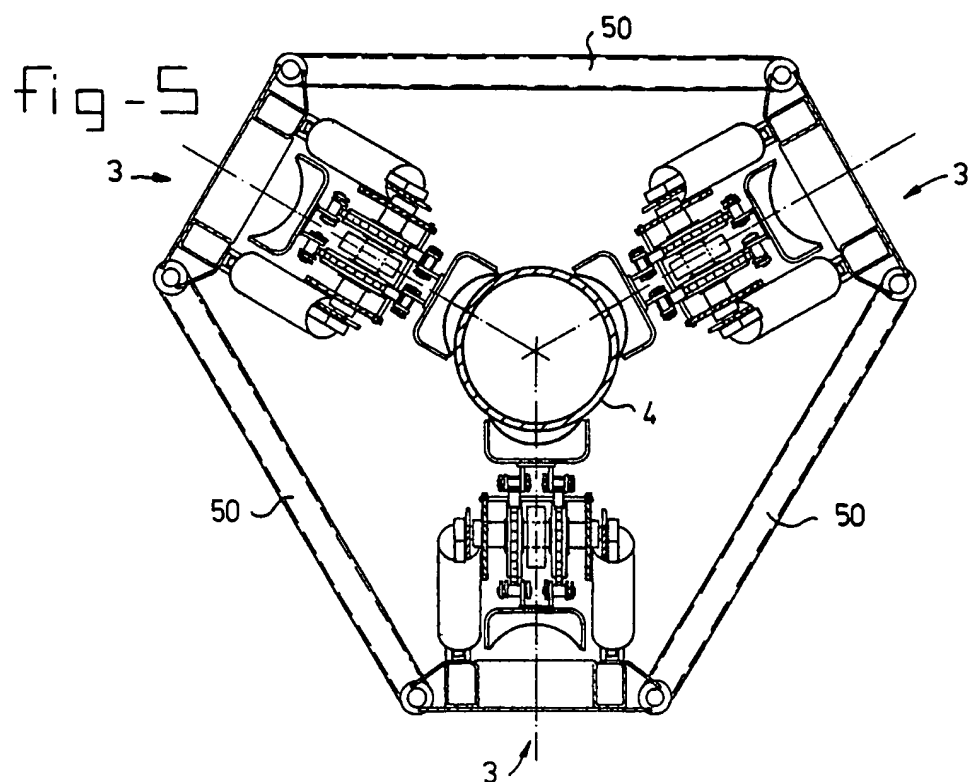
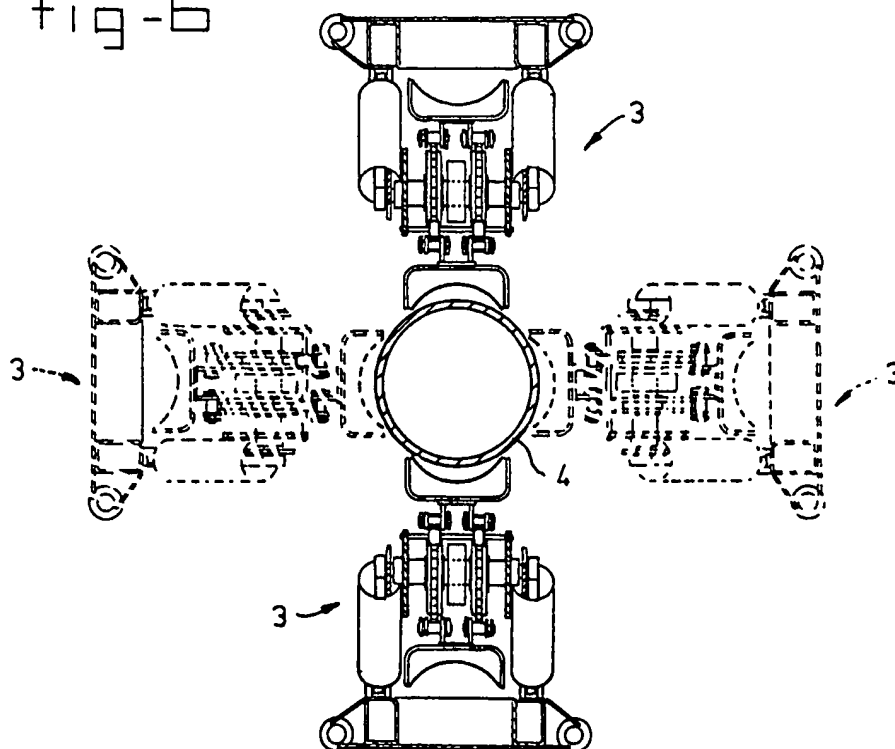


fig - 6



## INTERNATIONAL SEARCH REPORT

In tional Application No

PCT/NL 98/00245

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 F16L1/23

According to International Patent Classification(IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 F16L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 473 715 A (R. A. SHUEY) 21 October 1969 see claims 1-20; figures 1-6 ---	1
A	GB 1 250 032 A (N. V. INDUSTRIEEL HANDELSCOMBINATIE HOLLAND) 20 October 1971 see claims 1-15; figures 1-4 ---	1
A	GB 2 210 673 A (SANTA FE INTERNATIONAL CORPORATION) 14 June 1989 see abstract; figures 1-31 ---	1
A	GB 2 286 647 A (STENA OFFSHORE LTD) 23 August 1995 see abstract; figures 1-10B -----	1

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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24 August 1998

Date of mailing of the international search report

03/09/1998

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# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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